

*Excellence in Electronics***TYPE
CK5744WB**

The CK5744WB is a heater-cathode type high-mu triode of subminiature construction capable of operation as a frequency converter or oscillator in the UHF region. It is also useful in general purpose audio frequency voltage amplifier service. This tube is characterized by long life and stable performance. It is designed for service where severe conditions of high temperature and mechanical shock or vibration are encountered. The flexible terminal leads may be soldered or welded directly to the terminals of circuit components without the use of sockets. Standard inline subminiature sockets may be used by cutting the leads to a suitable length.

MECHANICAL DATAENVELOPE T-3 Glass

BASE: None (0.016" tinned flexible leads. Length: 1.5" min.
Spacing: 0.048" center-to-center)

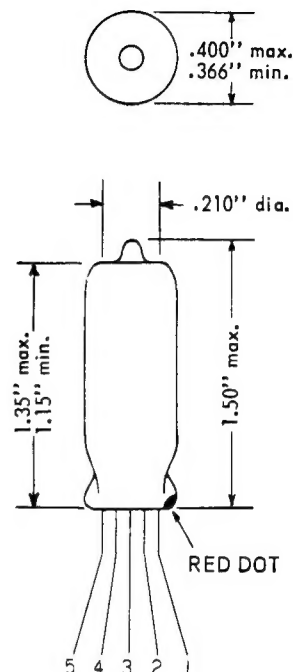
TERMINAL CONNECTIONS: (Red Dot is adjacent to lead 1)

Lead 1 Plate Lead 4 Grid
Lead 2 Heater Lead 5 Cathode
Lead 3 Heater

MECHANICAL RATINGS:

Maximum Impact Acceleration (Shock Test—Note 3)
Maximum Uniform Acceleration (Centrifuge Test—Note 4)
Maximum Vibrational Acceleration (96 Hour Fatigue—Note 5)
Maximum Bulb Temperature

450 G
1000 G
2.5 G
220 °C

MOUNTING POSITION: Any**ELECTRICAL DATA**

CAUTION—To Electronic Equipment Design Engineers: Special attention should be given to the temperature at which the tubes are to be operated. Reliability will be seriously impaired if maximum bulb temperature is exceeded. The life expectancy may be reduced if conditions other than those specified for life test are imposed on the tube and will be reduced appreciably if maximum ratings are exceeded. Life and reliability of performance are closely related to the degree that regulation of the heater voltage is maintained at its center rated value.

RATINGS AND NORMAL OPERATION	MIL-E-1 SYMBOL	DESIGN MINIMUM	NORMAL TEST CONDITIONS (Note 7)	NORMAL OPERATION (Note 6)	DESIGN MAXIMUM	MIL-E-1 UNITS
Heater Voltage (Note 8)	Ef:	5.7	6.3	6.3	6.9	V
Plate Voltage	Eb:	----	250	250	275	Vdc
Grid #1 Voltage	Ec1:	-55	0	0	----	Vdc
Plate Dissipation	Pp:	----	----	1.1	1.3	W
Heater-Cathode Voltage	Ehk:	-200	----	100	+200	v
Plate Current	Ib:	----	----	4.2	6.5	mA _{dc}
Cathode Resistance	Rk:	----	500	500	----	ohms
Grid Circuit Resistance	Rg:	----	----	----	1.2	Meg.
Grid Current	Ic:	----	----	----	1.0	mA _{dc}
Transconductance (I):	Sm(I):	----	----	4000	----	μmhos
Amplification Factor	Mu:	----	----	70	----	----

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1)

TEST	CONDITIONS	AQL %	MIL-E-1 SYMBOL	MIN	LAL	BOGIE	UAL	MAX.	ALD	MIL-E-1 UNITS
MEASUREMENTS ACCEPTANCE TESTS PART 1										
Heater Current:		0.65	If:	190	----	200	----	210	----	mA

Combined AQL = 1.0% excluding Mechanical and Inoperatives

Tentative Data

RAYTHEON MANUFACTURING COMPANY

RECEIVING AND CATHODE RAY TUBE OPERATIONS



RELIABLE SUBMINIATURE TRIODE

ELECTRICAL DATA (cont'd)

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	AQL %	MIL-E-1 SYMBOL	MIN	LAL	BOGIE	UAL	MAX	ALD	MIL-E-1 UNITS
MEASUREMENTS ACCEPTANCE TESTS PART 1 (cont'd)										
Heater-Cathode Leakage:	Ehk=+100 Vdc Ehk=-100 Vdc	0.65	lhk: lhk:	----	----	----	----	5 5	----	μ Adc μ Adc
Grid Current:		0.65	lc (1):	----	----	----	----	-0.3	----	μ Adc
Plate Current (1):		0.65	lb (1):	3.2	3.7	4.2	4.7	5.2	1.2	mAdc
Plate Current (2):	Ecl=-6.5 Vdc	0.65	lb (2):	----	----	----	----	50	----	μ Adc
Transconductance (1):		0.65	Sm (1):	3400	3700	4000	4300	4600	660	μ mhos
AC Amplification:	Esig=0.2 Vac; Ebb=100 Vdc; Ecc=0; Rg1=10 Meg; Rk=0; Rp=0.5 Meg.	0.65	Ep:	6.5	----	----	----	----	----	Vac
Continuity and Shorts (Inoperatives):		0.4	----	----	----	----	----	----	----	----
Mechanical:	Envelope (8-7) (Note 10)	----	----	----	----	----	----	----	----	----
MEASUREMENTS ACCEPTANCE TESTS PART 2										
Insulation of Electrodes:	Ef=6.3 V Eg-all=-100 Vdc Ep-all=-300 Vdc	2.5	Rg1-all: Rp-all:	100 100	----	----	----	----	----	Meg. Meg.
Plate Current (3):	Ecl=-4.0 Vdc	2.5	lb (3):	5	----	----	----	----	----	μ Adc
Transconductance (2):	Ef=5.7 V	2.5	ΔE_f Sm (2):	----	----	----	----	5	----	%
Grid Emission:	Ef=7.5 V; Rg=1.0 Meg. Preheat 5 minutes at Ecl=0; Test at Ecl=-10 Vdc.	2.5	lc (2):	----	----	----	----	-0.4	----	μ Adc
AF Noise:	Esig=50 mVac; Rg=1.0 Meg.; Rp=0.2 Meg.	2.5	EB:	----	----	----	----	17	----	VU
Amplification Factor:		6.5	Mu:	60	65	70	75	80	7	----
Capacitance:			Cgp:	0.65	----	0.8	----	0.95	----	μ ft
Capacitance:	Note 2	6.5	Cin:	2.0	----	2.7	----	3.4	----	μ ft
Capacitance:			Cout:	1.6	----	2.3	----	3.0	----	μ ft
Low Pressure Voltage Breakdown:	Pressure=55 \pm 5 mm Hg; Voltage=300 Vac	6.5	----	----	----	----	----	----	----	----
Operation Time:	(Note 11)	4.0	t:	----	----	----	----	20	----	sec.
Vibration (2):	Rp=10,000 ohms; F=40 cps; G=15;	2.5	Ep:	----	----	----	----	15	----	mVac
Vibration (3):	Rp=10,000 ohms; F=30-1000 cps; G=15; position X ₁ and X ₂ only.	4.0	ep:	----	----	----	----	75 peak to peak	----	mv
DEGRADATION RATE ACCEPTANCE TESTS										
Subminiature Lead Fatigue:		2.5	----	4.0	----	----	----	----	----	arcs
Shock (1):	Hammer Angle=30°; Ehk=+100 Vdc; Rg=0.1 Meg. (Note 3)	20	----	----	----	----	----	----	----	----
Fatigue (1):	96 Hours; G=2.5; Fixed frequency; F=25 min. 60 max. (Note 5)	6.5	----	----	----	----	----	----	----	----
Fatigue (2):	6 Hours; G=10; Fixed frequency; F=25 min., 60 max. (note 12)	6.5	----	----	----	----	----	----	----	----

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RECEIVING AND CATHODE RAY TUBE OPERATIONS



RELIABLE SUBMINIATURE TRIODE

ELECTRICAL DATA (cont'd)

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	AQL %	MIL - E - 1 SYMBOL	MIN	MAX	MIL - E - 1 UNITS	Allowable Defects per Characteristic 1st Sample Combined Samples
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DEGRADATION RATE ACCEPTANCE TESTS (cont'd)

Post Shock (1) and
Fatigue Tests (1) and (2)
End Points:

Vibration (2):	F = 40 cps; G = 15; R _p = 10,000 ohms	----	Ep:	----	25	mVac	
Heater-Cathode Leakage:	E _{hk} = +100 Vdc E _{hk} = -100 Vdc	----	lhk: lhk:	----	10 10	μAdc μAdc	
Change in Transcon- ductance (1) of in- dividual tubes:	E _f = 6.3 V	----	Δ _f S _m (1):	----	10	%	
Grid Current:		----	I _c :	----	-1.0	μAdc	
Shock (3):	G = 75; (Hammer Angle = 120° + rubber pad); t = 10 milliseconds; E _{hk} = +100 Vdc; R _g = 0.1 Meg. (Note 13)	20	----	----	----	----	

Post Shock (2) Test
End Points:

Vibration (2):	F = 40 cps; G = 15; R _p = 10,000 ohms	----	Ep:	----	25	mVac	
Heater-Cathode Leakage:	E _{hk} = +100 Vdc E _{hk} = -100 Vdc	----	lhk: lhk:	----	10 10	μAdc μAdc	
Change in Transcon- ductance (1) of in- dividual tubes:	E _f = 6.3 V	----	Δ _f S _m (1):	----	10	%	
Grid Current:		----	I _c :	----	-1.0	μAdc	
Glass Strain (Thermal Shock)		6.5	----	----	----	----	

ACCEPTANCE LIFE TESTS

Heater Cycling:	E _f = 7.5 V; E _b = E _{c1} = 0 V; E _{hk} = 140 Vac; 1 min. on, 1 min. off	1.0	----	2000	----	cycles	
Heater Cycling Life Test End Points:							
Heater-Cathode Leakage:	E _{hk} = +100 Vdc E _{hk} = -100 Vdc	----	lhk: lhk:	----	20 20	μAdc μAdc	
1 Hour Stability Life Test:	T _A = room; E _{hk} = +200 Vdc; R _{g1} = 1.0 Meg.	----	----	----	----	----	
1 Hour Stability Life Test End Points:	(Typical sample size = 50 tubes)	1.0	----	----	----	----	
Change in transcon- ductance (1) of in- dividual tubes:		----	Δ _f S _m (1):	----	10	%	
100 Hour Survival Rate Life Test:	T _A = room; E _{hk} = +200 Vdc; R _{g1} = 1.0 Meg.	----	----	----	----	----	
100 Hour Survival Rate Life Test End Points:	(Typical sample size = 200 tubes)						
Inoperatives:		0.65	----	----	----	----	
Transconductance (1):		1.0	S _m (1):	3000	----	μmhos	
Intermittent High Temperature Life Test:	T Bulb = 220°C; E _{hk} = +200 Vdc; R _g = 1.0 Meg.	----	----	----	----	----	



RELIABLE SUBMINIATURE TRIODE

ELECTRICAL DATA (cont'd)

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	AQL %	MIL - E - 1 SYMBOL	MIN	MAX	MIL - E - 1 UNITS	Allowable per 1st Sample	Defects Characteristic Combined Samples
ACCEPTANCE LIFE TESTS (cont ' d)								
500 Hour Intermittent High Temperature Life Test End Points:	(Typical Sample Size= 20 tubes 1st sample, 40 tubes 2nd sample)	----	----	----	----	----	---	---
Inoperatives:		----	----	----	----	----	1	3
Grid Current (1):		----	I _c (1):	----	-0.6	μAdc	1	3
Heater Current:		----	I _f :	180	220	mA	1	3
Change in transcon - ductance (1) of in - dividual tubes:		----	Δ _f S _m (1):	----	20	%	1	3
Transconductance (2):	(Note 9)	----	Δ _{E_f} S _m (2):	----	15	%	2	5
Heater - Cathode Leakage:	E _{hk} =+ 100 Vdc E _{hk} = -100 Vdc	----	I _{hk} : I _{hk} :	----	10 10	μAdc μAdc	2	5
Insulation of Electrodes:								
g1 - all		----	R _{g1} - all:	50	----	Meg.	2	5
p - all		----	R _p - all:	50	----	Meg.		
Transconductance (1) Average Change:		----	Avg Δ _f S _m (1):	----	15	%	---	---
Total Defectives:		----	----	----	----	----	4	8
1000 Hour Intermittent High Temperature Life Test End Points:	(Typical Sample Size= 20 tubes 1st sample, 40 tubes 2nd sample)	----	----	----	----	----	---	---
Inoperatives:		----	----	----	----	----	2	5
Grid Current (1):		----	I _c (1):	----	-1.0	μAdc	2	5
Heater Current:		----	I _f :	177	223	mA	2	5
Change in transcon - ductance (1) of in - dividual tubes:		----	Δ _f S _m (1):	----	30	%	2	5
Heater - Cathode Leakage:	E _{hk} =+ 100 Vdc E _{hk} = -100 Vdc	----	I _{hk} : I _{hk} :	----	15 15	μAdc μAdc	2	5
Total Defectives:		----	----	----	----	----	5	10

NOTES

- Note 1: Characteristics, Quality Control Test Procedures and Inspection Levels are made according to the appropriate paragraphs of MIL-E-1 "Inspection Instructions for Electron Tubes" and MIL-STD-105A.
- Note 2: With a cylindrical shield (0.405" I.D. - 1 7/8" long) connected to lead 5.
- Note 3: Test conditions and acceptance criteria per Shock Test procedures of MIL-E-1 basic specifications.
- Note 4: Centrifuge Test with forces applied in any direction.
- Note 5: Test conditions and acceptance criteria per Fatigue Test procedures of MIL-E-1 basic specifications.
- Note 6: These normal values represent conditions at which control of reliability may be expected.
- Note 7: These normal test conditions are used for all characteristic tests unless otherwise stated under the individual test item.
- Note 8: For most applications the performance will not be adversely affected by ±10% heater voltage variation, but when the application can provide a closer control of heater voltage, an improvement in reliability will be realized.
- Note 9: Change of transconductance for individual tubes from that value measured at E_f=6.3 V to that value measured at E_f=5.7 V.
- Note 10: In addition to meeting the tightened electrical physical and mechanical tests described in this data sheet these Raytheon Reliable Tubes are now guaranteed to be free from "potential" defects identifiable by microscopic inspection as described by paragraph 5.3.8 of "Inspection Instructions for Electron Tubes."
- Note 11: Operation time is the time in seconds required for the plate current to attain a value within plus or minus 10 percent of the 3 minute plate current (1) value. No preheating before this test will be allowed.

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RECEIVING AND CATHODE RAY TUBE OPERATIONS

RELIABLE SUBMINIATURE TRIODE

ELECTRICAL DATA (Cont'd)

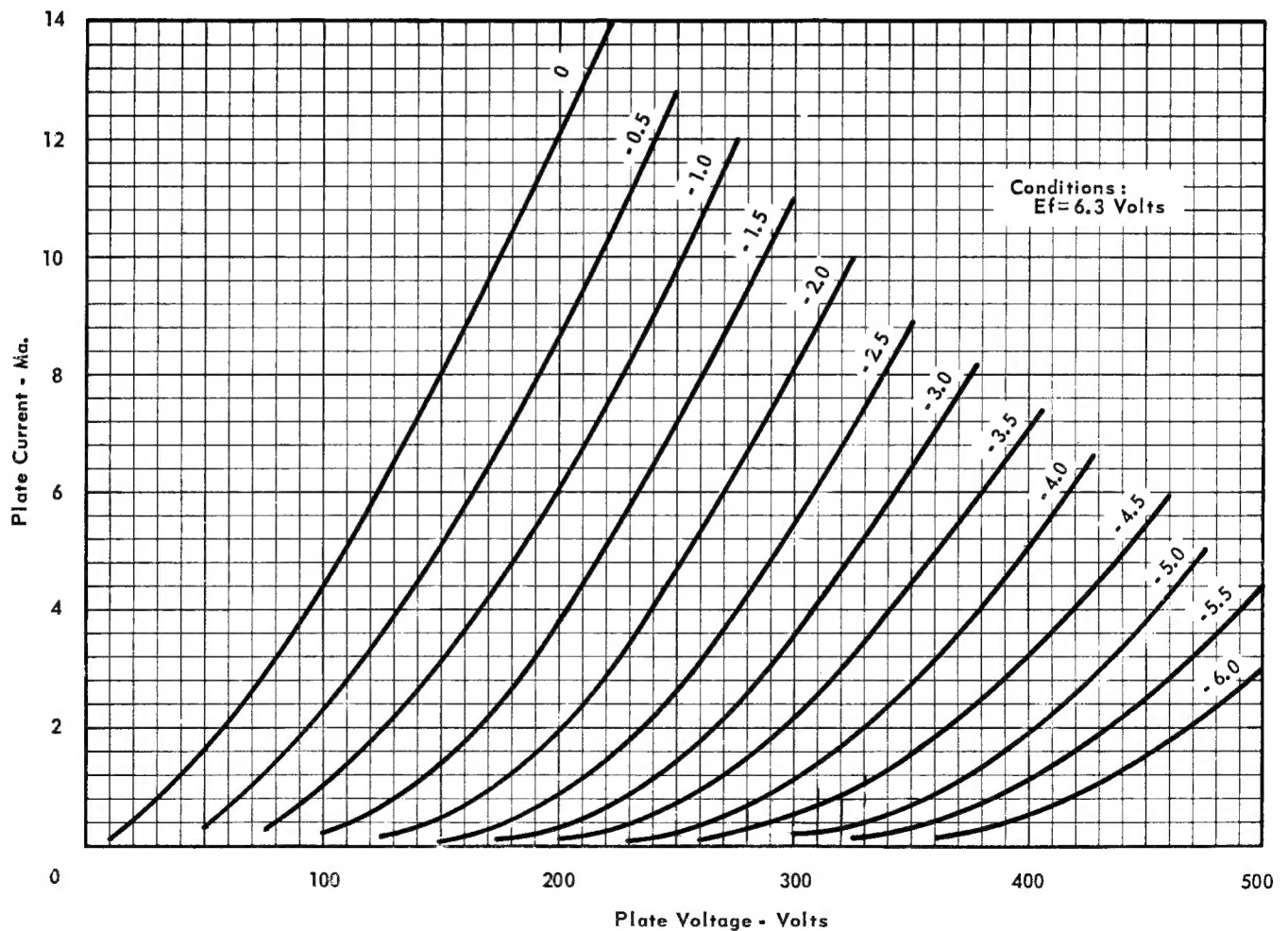
NOTES (cont'd)

Note 12: The tubes shall be rigidly mounted on a table vibrating with simple harmonic motion. The tubes shall be vibrated for a total of 6 hours in each of three positions, X1, X2, and Y1. Only rated heater voltage shall be applied. Tubes which show one or more of the following defects shall be considered failures:

- (a) Tubes which show permanent or tap shorts or open circuits following fatigue test, when tested as specified in 4.7.2 and 4.7.3 of Specification MIL-E-1.
- (b) Tubes which do not comply with post fatigue limits. (This is a destructive test).

Note 13: The provisions of 4.9.20.5 of Specification MIL-E-1 shall apply, except for the test conditions specified herein for Shock Test (2).

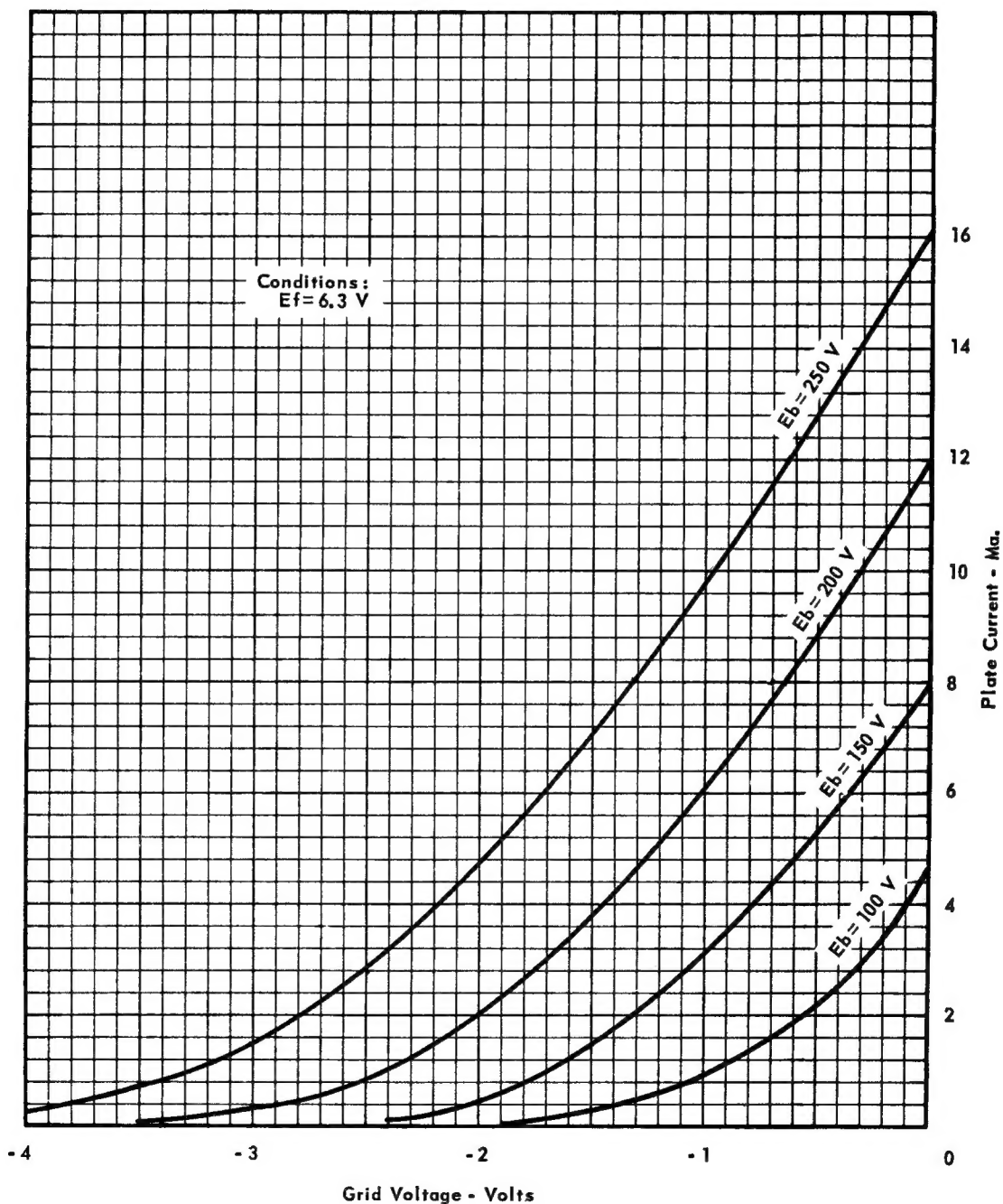
AVERAGE PLATE CHARACTERISTICS





RELIABLE SUBMINIATURE TRIODE

AVERAGE CHARACTERISTICS



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RELIABLE SUBMINIATURE TRIODE

